#### Applied Mechanics and Materials Vol. 703

## Advanced Manufacturing Technology and Materials Engineering

Selected, peer reviewed papers from the 2014 International Conference on Advanced Manufacturing Technology and Materials Engineering (AMTME 2014), October 25-26, 2014, Guangzhou, China

von Shangsheng Wen

1. Auflage

Trans Tech Publications 2015

Verlag C.H. Beck im Internet: www.beck.de ISBN 978 3 03835 356 0

# **Table of Contents**

#### **Preface and Conference Organization**

## **Chapter 1: New Materials and Advanced Materials**

Properties of a Solid-Solid Phase Change Material PAN/SA-LA/ZMS J. Guo, X.K. You, L. Zhang, H.X. Xiang, S. Zhang and Y.F. Liu	3
Research on Microstructure and Mechanical Properties of B <sub>4</sub> C/Al Composites by Liquid Mental Mixing D. Li, Q.L. Li, X.J. Li and W. Liu	9
Copolymerization of Propylene Oxide and Carbon Oxide Catalyzed by Nano SalenCoCl	9
Complex J. Tian, S.D. Zhang, Q. Zhang, M.Z. Liu and Y.G. Wang	17
Corrosion of High Zn Content Al-Zn-Mg-Cu Alloy in 3.5 wt.% NaCl Solution F.Q. Ran, Z.Y. Chen and L.H. Chai	21
Crystal Structure and Antioxidant Activity of 6-Gingerol Oxime N. Wang, S.Y. Liu and X.S. Huang	29
Evaluation of Binary System (NaI-Na <sub>3</sub> PO <sub>4</sub> ) Solid Electrolyte and Performance of Sodium Battery	
N. Hassan, A. Sanusi and A.H. Ahmad	33
Fabrication Technology Study of Thermal Isolation Structure on Chip X. Ji, X.B. Song, M. Li, H.L. Li and X. Luo	41
Flow Behavior of Composites of PA6/Kaolin Nanoparticles C. Wang, Y.C. Li and G.S. Hu	45
Influence of Bi <sub>3.15</sub> Nd <sub>0.85</sub> Ti <sub>3</sub> O <sub>12</sub> Buffer Layer on Structure and Electrical Properties of	
<b>Bi</b> <sub>0.94</sub> <b>Ce</b> <sub>0.06</sub> <b>Fe</b> <sub>0.97</sub> <b>Ti</b> <sub>0.03</sub> <b>O</b> <sub>3</sub> <b>Thin Films</b> J. Zeng, M.H. Tang, Z.H. Tang, Y.G. Xiao, L. Peng and Y.C. Zhou	51
<b>Influence of MnCO</b> <sub>3</sub> <b>Addition on the Grain Refinement of AZ91 Magnesium Alloy</b> X.Y. Liu, H.R. Geng, M. Zuo and P.F. Ji	56
Influence on the LED Luminous Efficiency from COB Packaging with Different Chip Arrangement	
M.M. Guo, Q.X. Wan, H. Kuang and Z.H. Xiong	60
Investigation of the Existence of Textile Materials as Pens from Painted Pottery Y. Tao and W.D. Yu	64
Investigation of Thermal Residual Stresses in Co-Cured Aluminum/Composite Hybrid Shaft Using Finite Element Method W.F. Hao, X.W. Chen, L.W. Deng and X. Wang	68
Magnetic Microparticles@UiO-67 Core-Shell Composites as a Novel Stationary Phase for	00
High Performance Liquid Chromatography W.W. Qin, M.E. Silvestre and M. Franzreb	73
Optimization of Poly(phenylene sulfoxide ether sulfide ether) Synthesis by Response Surface	
Methodology A.Q. Gu, Z.C. Li, S.L. Liu, C.L. Fu and Z.L. Yu	77
$\label{lem:photocatalysis} \begin{tabular}{ll} Photocatalysis Activity of TiO_2-Based/Dendrimer Phthalocyanine Nanocomposite Photocatalyst \\ \end{tabular}$	
S.R. Xiao, B.Q. Huang, Q.H. Chen, H. Xue, Q.R. Qian, L.R. Xiao, X.P. Liu and J. Xu	86
Preparation and Study on a New Type of Anti-Electromagnetic Radiation Gypsum Board P.Q. Wang, Y. Wang, M. Zhang, D.J. Tan and K.Y. Li	90
Slowing down for Ion Penetration through Plasmas G.Q. Wang, S.Y. Liu and Y.C. Wang	94
Study on Chemical Composition Changes of Poplus Processed with Xylan after Decay J.W. Wang	98
Study on Extraction of Xylan and in Wood Preservation J.W. Wang	102

Synthesis and Characterization of Silica Coated Carbon Nanotubes-Alumina Composite Ceramics S.H. Meng, J. Yan, H.G. Li and S.G. Du	106
Synthesis and Properties Study of the Green High-Efficient Corrosion and Scale Inhibitor D.Z. Liu and Q. Zhang	110
The Design of Small H-Style Permanent Magnet Used for NMR G.C. Zhang, H.F. Ai, Y.J. Xu, Q.Y. Chen and X.D. Yang	114
The Effect of Pulse Current on Microstructure and Mechanical Property of the Pure Aluminum	110
Y. Li, S.H. Peng and J.J. Yang  The Experimental Condition Filtration of Hemimelitene Content in Heavy Aromatics with HPLC	119
J.J. Liu	124
<b>Chapter 2: Materials Machining and Processing Technology</b>	
Selection and Analysis of Parameters for Composite Carbide End Mills B.Y. Mokritskii, D.A. Pustovalov, A. Stupin, A.A. Vereschaka, A.G. Serebrennikova and V.V. Altukhova	131
A FEM Model Considering Grain Distribution and Grain Boundary Strength for Micro Upsetting Process W. Zheng, G.C. Wang, L. Chen and B.T. Tang	137
Effects of Process Parameters on Charge Weld Length during Multi-Hole Porthole Die Extrusion L. Chen, G.Q. Zhao and T.T. Wang	141
Fabrication of Micro-Dimple Arrays Using Modified Through-Mask Electrochemical Micromachining Q.L. Hao and P.M. Ming	146
Feed Optimization for Five-Axis Flank Milling Thin-Walled Parts M.Y. Wang	150
Optimization of Cutting Parameters of Slender Bar Based on Improved Artificial Bee Colony Algorithm L.Y. Gong	156
Research on Virtual Grinding for Indexable Inserts Y.Y. Wang, J. Zhao and F. Li	163
Researching on the Selection and Verification of Ball Screw Pair Based on Reforming of CNC Lathe	1.77
L. Tao <b>Study on De-Nitrification of Improved Step-Feed Progress</b> B. Wang, Y. Xiao, S.H. Tong, L. Fang, D.H. You, S. Han and Y.B. Wang	167 171
Chapter 3: Surface Engineering and Forming Technology	
A Research on the Correction Method of Two-Dimensional Bar Code Distortion on Free Radius Cylindrical Surface C.Y. Wang and W. Wang	177
Effect of Forming Parameters on Springback of Advanced High Strength Steel DP800 N.Q. Minh	182
Effect of Heat Treatment on Gradient Wetting of (Meth)Acrylate Copolymer Film Surfaces Y. Zhang and J. Cheng	187
<b>Experimental Investigation of Casting Shape Memory Polyurethane</b> G.L. Li and H.L. Zhou	191
Study on the Method of Fixing Voids in Coarse Aggregate in SMA Mixture W.W. Wang and Y.S. Yin	196

# **Chapter 4: Modeling, Analysis and Simulation of Manufacturing Processes**

Y.Y. Wang, Y.A. Zhang, J.W. Qian and L.Y. Shen	203
Comparative Study on Analytic Data Smoothing Method of High Speed Video J.H. Zhou and A. Yang	211
Difference of Mixing and Cocrystallization of TNT and CL-20 Studied by Molecular Dynamics Simulation	
P.Y. Chen, L. Zhang, S.G. Zhu and G.B. Cheng	215
FDTD Modelling of Triangular Gold Nanoparticle Pairs Y. Fan	220
Modal Analysis for Vertically Cutting the Motor Frame Based on ANSYS Software X.R. Wang, Y.Y. Zhou, Y.Z. Zhao and P. Wang	224
Modeling of 2.5 Gbps-FSO Link in Wireless Ultraviolet Communication System X. Zhang, X.R. Wang, Y.P. Yu, Y.M. Xie and Y.C. Tan	228
Numerical Simulation and Production Trial of Aluminum Alloy Gear Box Housing L.Y. Ni and P. Liu	232
Numerical Simulation of Accident Spray Cooling System in FGD System Inlet D.X. Li and S.S. Zhang	237
Simulation of Churning Losses in Geared Box B. Wang, L.J. Liu and P. Wang	241
Simulation on the Stress Filed of Radial Tire with Tire Tread Wear under Static Contact Condition	
J.F. Wu, S.C. Guo, X.P. Zhang, Z. Li and J.M. Kan	245
Suspension Force Control System Design and Simulation for Bearingless Brushless DC Motor	
Y.C. Liu, H.Q. Zhu and L.D. Zhu	250
The Design and Simulated Analysis of Sheath Flow System for the Flow Cytometry G.D. Liu, X.Y. Hao and H. Xu	254
The Research of Flow Meter Dynamic Simulation Test J. Zhang, X.X. Wang, H.M. Tang, X.H. Li and M.M. Niu	258
Method of Simulating Rapid Prototyping Part Shape and Application W.C. Wang	262
Chapter 5: Manufacturing Systems, Control and Automation, Intelligent Design	
Axiomatic Design of Decomposition Coupling Facing the Reconfigurable Manufacturing System	
S.H. Fan, J.H. Li, Z.B. Jiang and T. Xu	269
Axiomatic Design of Facility Layout for Reconfigurable Manufacturing System S.H. Fan, J.H. Li, Z.B. Jiang and Z.G. Zhang	273
Design and Experimental Research of Automatic Control System of Material Transport Car Based on Siemens S7-300 PLC H. Wang, X.Z. Li, W. Yang, X.C. Liu and Q.P. He	277
Design of Six-Component Force Sensor Used in Suspension KC Testrig L.X. Jing, P. Yuan and L.R. Wu	281
Fast Shadow Detection and Removal Based on Saliency Q. Chen, X.B. Yang and S.W. Yang	286
Mobile On-Shore Marine Power Supply System for Harmonic Elimination Y.Q. Song, L.M. Xiao and W.Q. Ye	290
Research on Operating System Security Technology M.X. Zhao	294

Study on Dynamic Characteristic in Hydraulic System Based on Bypass Method by the AMESim	
J. Zhang, Y. Wu, H.M. Tang, C.R. Tang and X.H. Li	298
The Design and Implementation of Alarm Information Directly Transfer System in UHVDC Projects	
C. Yu, S.F. Jia, W.W. Jin, Y.H. Shen, Z.P. Zhang, H.R. Huang and X.Y. Cui	303
The Research of Water Flooding Measures in Late High Water Cut Period of Secondary Reservoirs	
K.P. Song, C.C. Wang, C. Fu and X.H. Wu	308
<b>Study on Envelope Analysis of Workspace Based on 6-UPS Parallel Mechanism</b> W.M. Yi, F. Gao, Q.R. Sun, A.Z. Ming and X.G. Han	312
Research on Profit Mechanism of 3D Printing Cloud Platform Based on Customized Products	
X.W. Liu, Y. Yang, X.D. Xu, C.C. Li and L.P. Ran	318
<b>Axial Suspension Fuzzy PID Control for Axial Artificial Heart Pump</b> C.J. Zhao, Y.X. Sun, H.Q. Zhu and X.X. Liu	323
Adaptive Inverse Fuzzy Decoupling Control of Bearingless Asynchronous Motor J.D. Sun, Y.X. Sun, H.Q. Zhu and X.X. Liu	327
<b>Decoupling Control of Bearingless Induction Motor Based on LS-SVM Inverse System</b> L.T. Miao, Y.X. Sun, H.Q. Zhu and X.X. Liu	331
Real-Time Implementation in DSPACE of Rotor Magnetic Field Control of Bearingless Induction Motor	
Q. Zhang, Y.X. Sun, H.Q. Zhu and X.X. Liu	335
Research on Drive and Control System of Bearingless Brushless DC Motor for Satellite Flywheel X. Xiong, Y.X. Sun, H.Q. Zhu and X.X. Liu	339
Research on Grid-Connected Photovoltaic Power System Based on Virtual Synchronous	
Generator Y.Y. Guan, Y.X. Sun, K. Shi, H.Q. Zhu and X.X. Liu	343
<b>Research on the Development of Computer Architecture</b> M.X. Zhao	348
Dual Permanent Magnet Synchronous Motors Fed by a Five-Leg Inverter System Using	
Maximun Torque per Ampere B.B. Chan, Y.X. Sun, Y. Du, H.Q. Zhu and X.X. Liu	352
A Three-Level DTC System Based on Virtual Space Vector Modulation for Bearingless Permanent Magnet Synchronous Motor	
Y.X. Sun, C.S. Xu and H.Q. Zhu	356
Chapter 6: Applied Mechanics and Fault Diagnosis Analysis	
The Effect of Precipitated Phases on Creep Behavior	
J.Q. Zhang, Y.J. Zheng, L. Wang, S.W. Li, J. Xu and Y. Cao	363
A Study on the Aerodynamic Characteristics for a Two-Dimensional Trajectory Correction Fuze J.M. Li, G.L. He and H.Y. Guo	370
Extension to Elasto-Plastic Version of a Fracture Mechanics Method	2,0
H. Chen and L.L. Xie	376
Failure Mechanism of Ultra-High Pressure Fluid Control Products X.L. Chen	381
Parameter Effects on Dynamic Crushing Behavior of Aluminum Staggered Kelvin Cellular Metal X.B. Dang, K. He, J.H. Li, Q.Y. Zuo and R.X. Du	385
Wind Turbine Gearbox Fault Diagnosis Based on Wavelet Theory and Hilbert	202
Demodulation Spectrum H. Wang, G.G. Gao and X.W. Zeng	390
Kernel Independent Component Analysis and its Application in Blind Separation of	
Mechanical Faults M.D. Ye, Z.N. Li, Y.X. Xiao, X.P. He and J.W. Yan	394

tudy on the Effects of the Nonhomogeneous Material Properties on the Structure Strength f the Induction Quenched Crankshaft S. Li, R.D. Liao and G.H. Chen	400
Chapter 7: Manufacturing Machinery and Equipment	
Analysis of Development and Application of In-Wheel Motor System for Electric Vehicle W.H. Yang, Z.F. Fang and K.D. He	409
Analysis on Transmission Efficiency of Planetary Gear Reducer B. Wang, X.X. Wang and P. Wang	413
Effect of Medium Viscosity on the Lift Performance of Full-Metal Single Screw Pump J.F. Wu, J.M. Kan, F.G. Meng and B.L. Yu	417
Parameter Design and Static Performance Analysis of a Novel Axial Magnetic Bearing for Maglev Wind Generators	
J.Y. Dong, Y.X. Sun and H.Q. Zhu	421
Research on the Impacts of Screw Speed on All-Metal Screw Pump J.F. Wu, Z. Li, F.G. Meng and B.L. Yu	425
<b>Technological Development of the Forged Low Pressure Rotor of Nuclear Turbine in China</b> W.L. Zhao and Q.X. Ma	430
The Structure and Finite Element Analysis of a New Type of Maglev Wind Generator S. Zeng, Y.X. Sun, Y. Du, H.Q. Zhu and X.X. Liu	436