

Preface

Contents

PART ONE ADHESIVES AND ADHESION	
Introduction	3
Definitions and bonding	
Structure of the book	3 5 5 7 7
Part 1 – Adhesives and adhesion	5
	7
	9
	9
	12
	14
	19
•	21
	22
	25
	28
Further reading	28
Adhesive classification and properties	30
Engineering and non-engineering adhesives	30
Generic classification of adhesives	33
Epoxy resins	33
Epoxy hardeners	37
	39
·	42
	44
	45
	45
	47
	48
	48
	54
	54
Concluding remarks	75
	Introduction Definitions and bonding Structure of the book Part 1 – Adhesives and adhesion Part 2 – Applications Historical development Engineering applications of adhesives Aerospace Building Civil engineering Marine and offshore Railway Vehicle and automotive Relevance to civil engineering Closing remarks Further reading Adhesive classification and properties Engineering and non-engineering adhesives Generic classification of adhesives Epoxy resins

vii

xi



Contents

3	Adhesion and surface pretreatment	76
3.1	Introduction	76
3.2		77
	Preliminaries	77
	Interfacial contact	79
	Wetting equilibria and contact angles	80
	Surface and interfacial free energies	82
	Mechanisms of adhesion	85
3.3	Surface pretreatment	88
	Opening remarks	88
	Methods of surface pretreatment	88
	Pretreatment for metals	92
	Pretreatments for concrete	101
	Pretreatments for polymer composites	104
	Priming layers and coupling agents	105
	The bonding operation	111
3.4	Methods to study pretreatments	112
	Mechanical test procedures	112
	Surface analysis	112
3.5	Summary and concluding remarks	113
4	Adhesive joints	116
4.1	Introduction	116
4.2	Factors affecting joint strength	119
4.3	Joint design	121
	General considerations	121
	Stress analysis and design philosophies	125
4.4	Test procedures	132
	General remarks	132
	Structural analysis requirements	133
	Durability evaluation requirements	138
	Test joints versus real joints	138
	Joint tests in shear	140
	Joint tests in tension	147
	Joint tests for peel	149
4.5	Joint tests for fracture	150
4.5	Joint behaviour	156
	Creep	157
	Facture	158
	Fracture Environmental conditions	160
4.6	Environmental conditions	160 162
4.0	Durability and performance in service	
	Effect of water Techniques for increasing interfacial stability	163 171
	Techniques for increasing interfacial stability	171
	Climatic exposure trials Summary of durability aspects	172
4.7	Concluding remarks	173
T./	Concluding Telliarks	1//

viii



Contents

5	Specification, fabrication and quality control	180
5.1	Introduction	180
5.2	Specification considerations	183
	Elementary concepts	183
	Adhesive selection	183
	Surface pretreatment	185
	Joint design	186
	Fabrication procedures	187
5.3	Quality control and non-destructive testing	188
	Adhesion control	189
	Cohesion control	190
5.4	Safety	193
	PART TWO	
_	APPLICATIONS	107
6	Applications in repair and strengthening	197
6.1	Concrete repair	197
	Resin injection	197
	Patches	199
	Coatings and sealants	203
()	Property mismatch	205
6.2	Concrete strengthening	215
	Concrete overlays	215
6.2	Externally bonded reinforcement	217 231
6.3	Steel structures	231
6.4	Timber structures	238
6.5	Masonry structures	
7	Applications in new construction	243
7.1	Bearings and expansion joints for bridges	243
7.2	Skid resistant surfacings	245
7.3	Resin bonded fixings to concrete, masonry and rocks	247
7.4	Wire and strand anchors	253
7.5	Composite steel-concrete construction	254
7.6	Segmental concrete construction	255
7.7	Epoxy coated rebars	260
7.8	Glued laminated timber	262
8	Potential future developments	267
8.1	Introduction	267
8.2	Sandwich construction	267
	Open sandwich construction	268
	Precast open sandwich panels for bridge decks	269
	Closed sandwich construction	277
8.3	Composite construction	279
	Steel/concrete	279
	Other material combinations	279



Contents

8.4	Compound structural elements	280
	Aluminium extrusions	281
	Composite pultrusions	281
8.5	Steelwork fabrication	281
	Bonded stiffeners	283
	Tension splices, beam splices and cover plates	285
	Hollow sections and truss connections	287
8.6	Connections between metals	288
	Light-gauge materials	288
	Aluminium connections	288
	Rebar connections	290
8.7	Connections between plastics	290
	Pultruded sections	291
	Cladding attachments	291
	Externally bonded reinforcement	293
	Plastic bridges	293
8.8	Miscellaneous connections	294
8.9	Closing remarks	296
	APPENDIX	
	OMPLIANCE SPECTRUM FOR A TWO-PART C	
A	ADHESIVE FOR STRUCTURAL BONDING OF S	TEEL TO
	CONCRETE	
A .1	Purpose	297
Λ 2	Form of material	207

A .1	Purpose	297
A.2	Form of material	297
A.3	Working characteristics	299
A.4	Mechanical properties of hardened adhesive and steel-to- steel joints	299
A .5	Quality control data	306
A .6	Packaging	306
A .7	Instruction sheet	307
	References	309
	Index	326

326